

FIG. 1

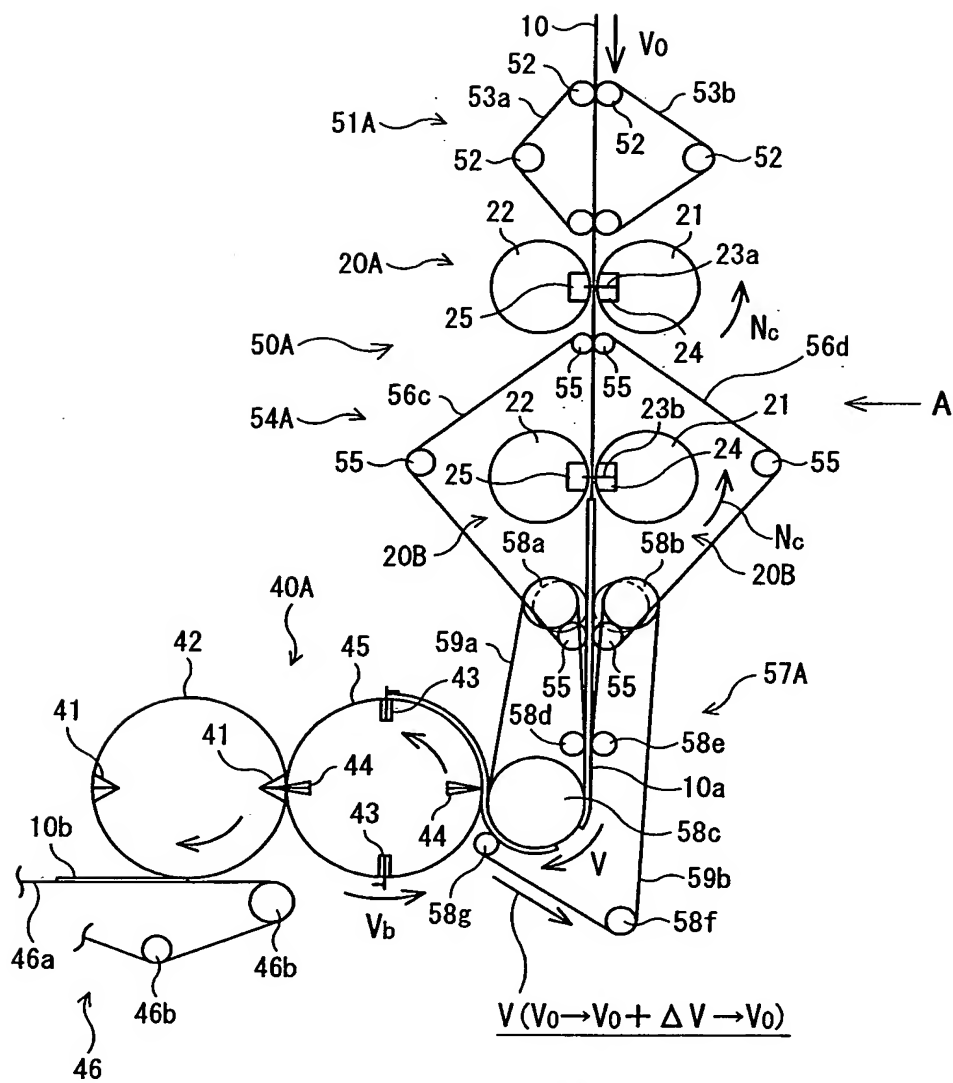


FIG. 2

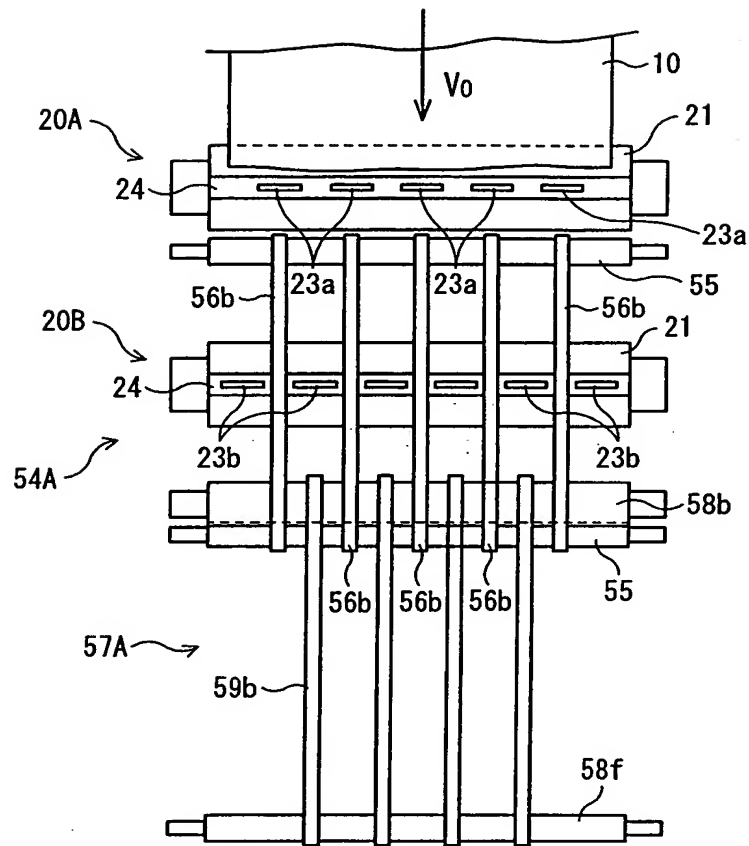
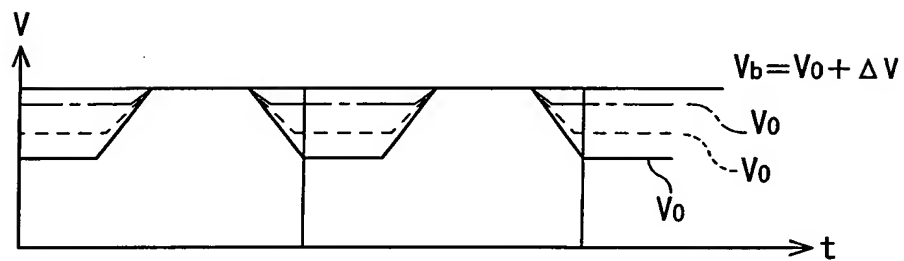


FIG. 3



CONTROL OF SPEED CHANGE BELTS

(V : BELT SPEED)
(t : TIME)

FIG. 4

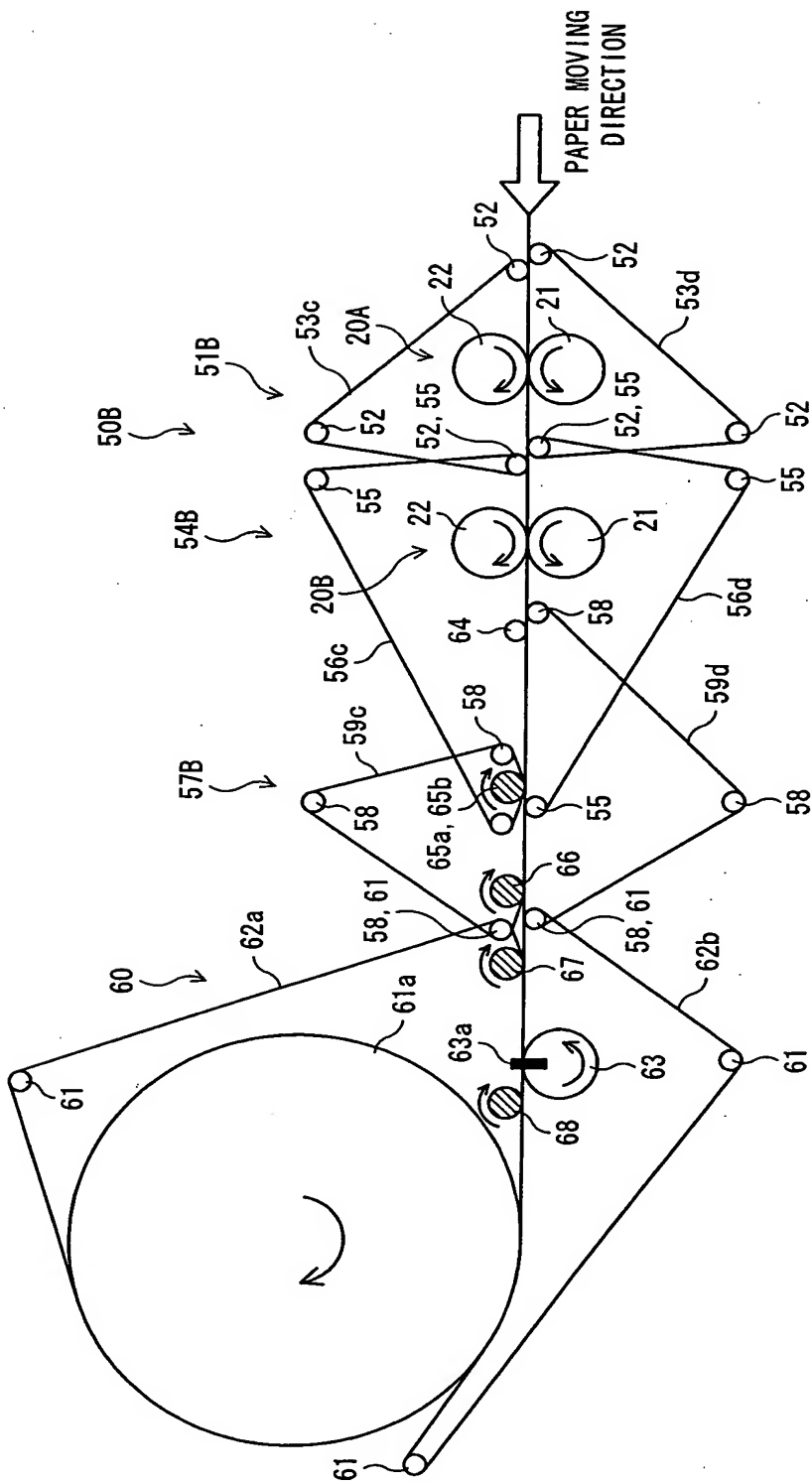


FIG. 5

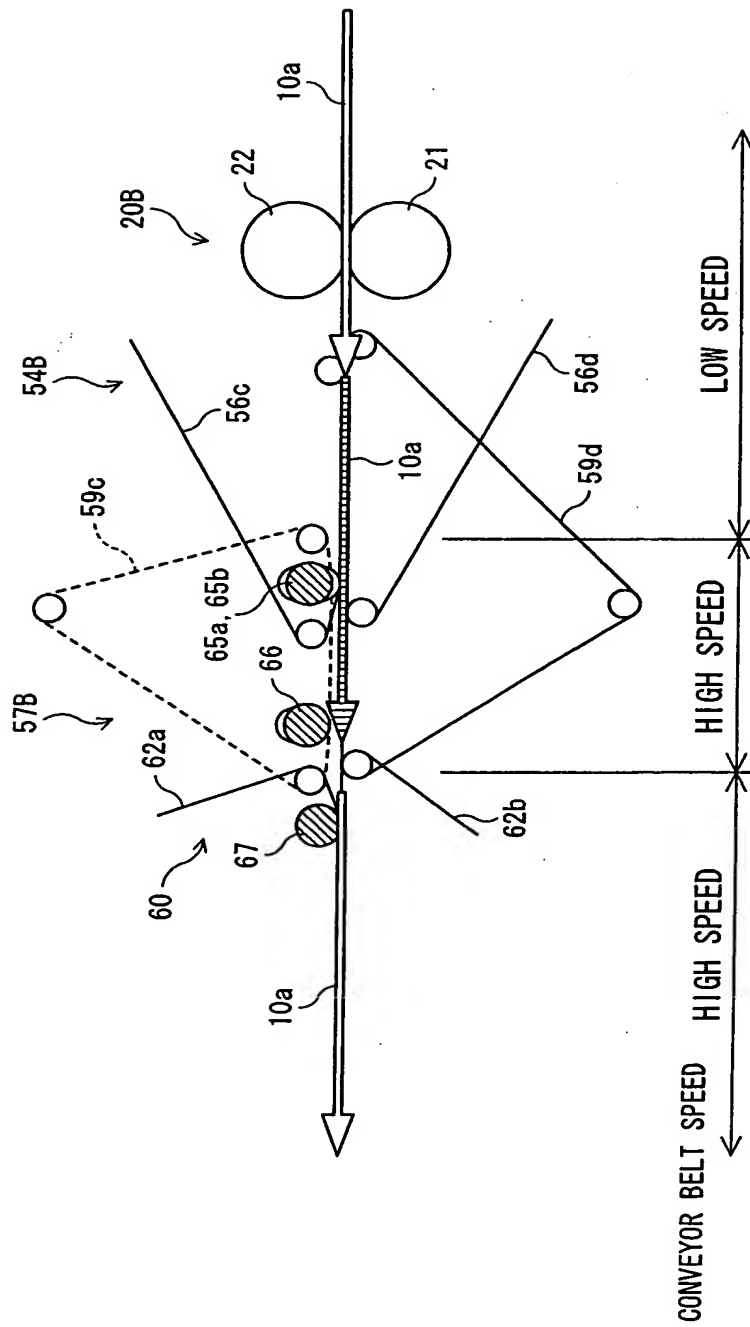
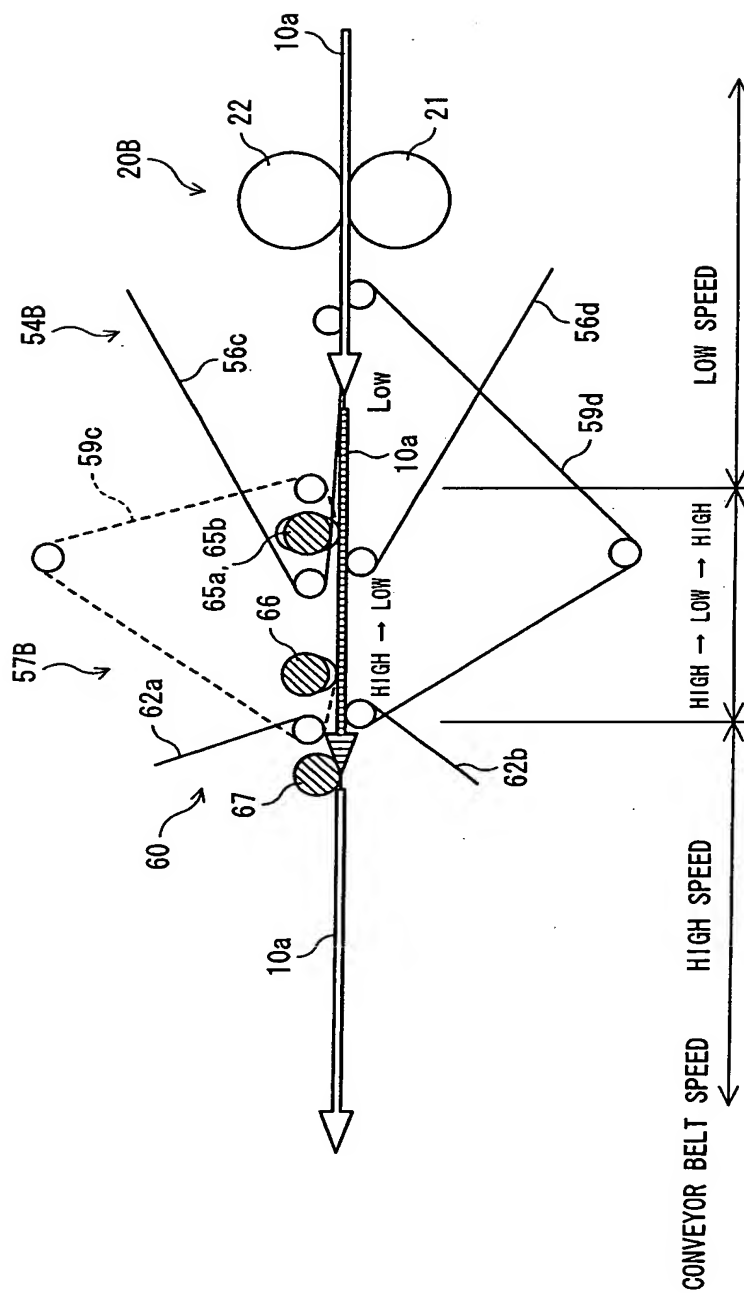


FIG. 6



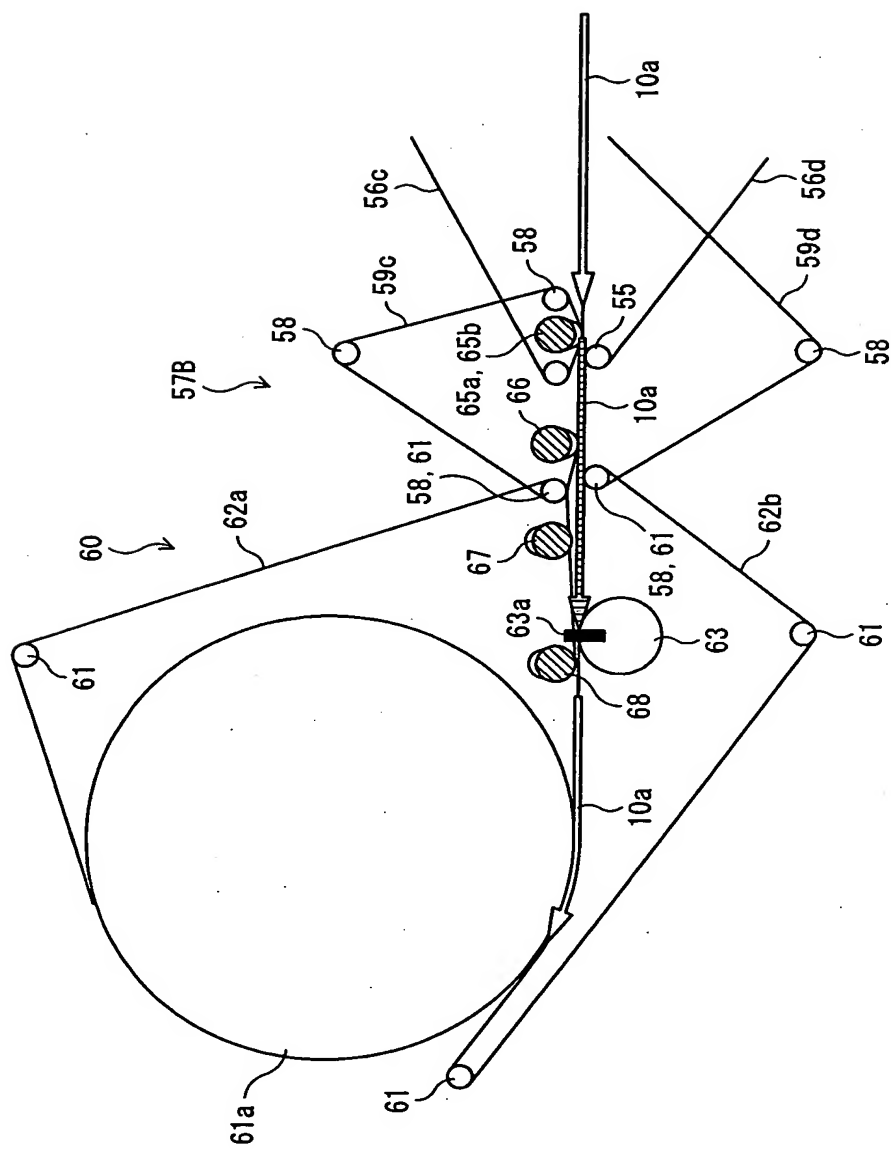


FIG. 8

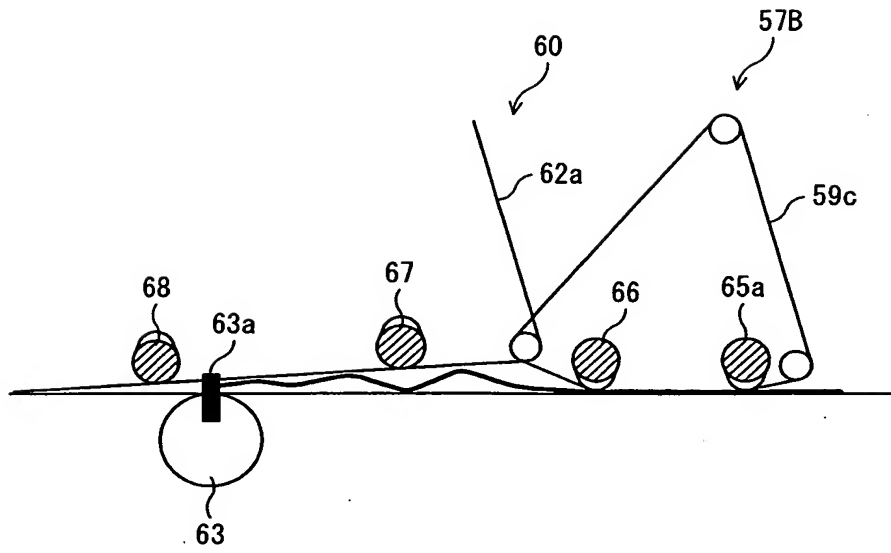


FIG. 9

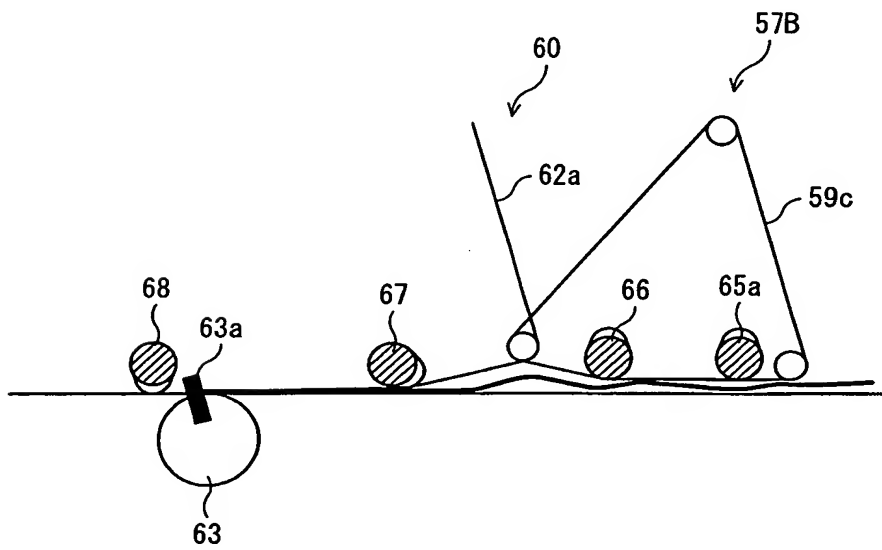


FIG. 10(a)

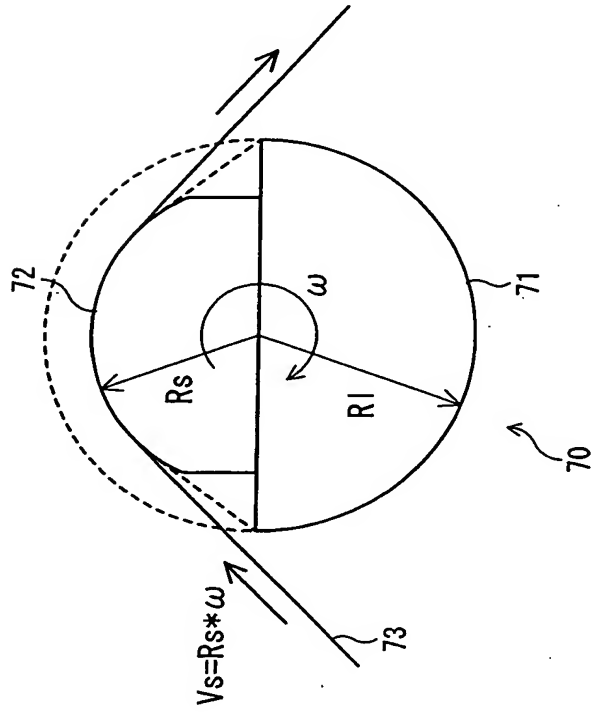


FIG. 10(b)

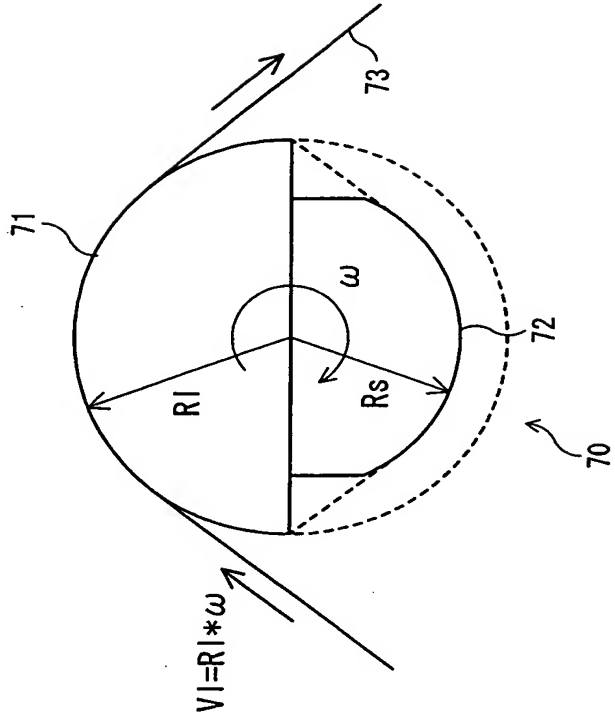
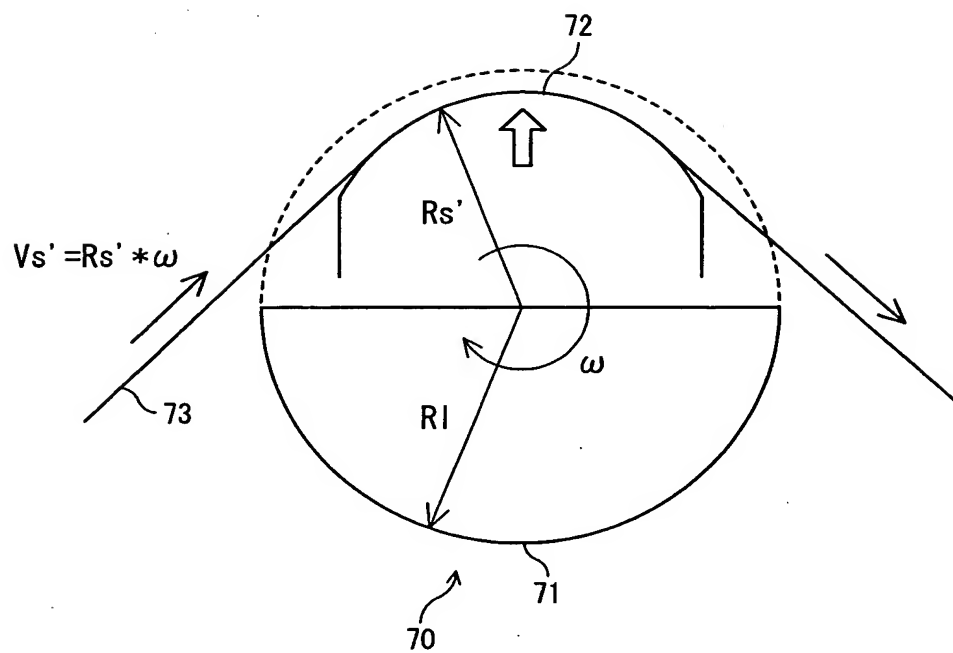


FIG. 11



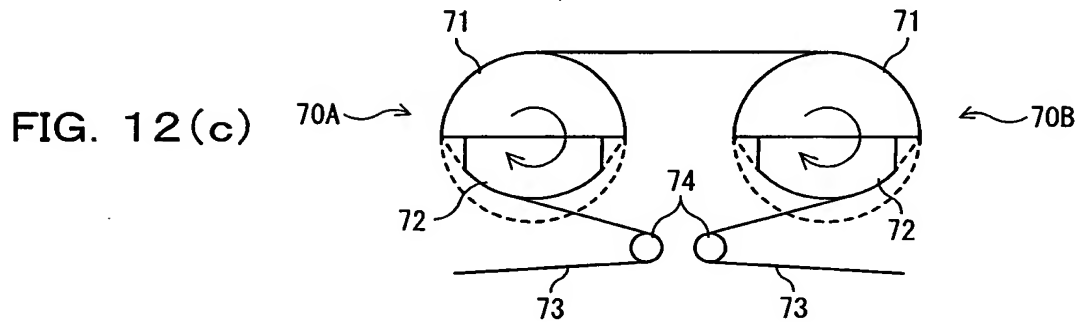
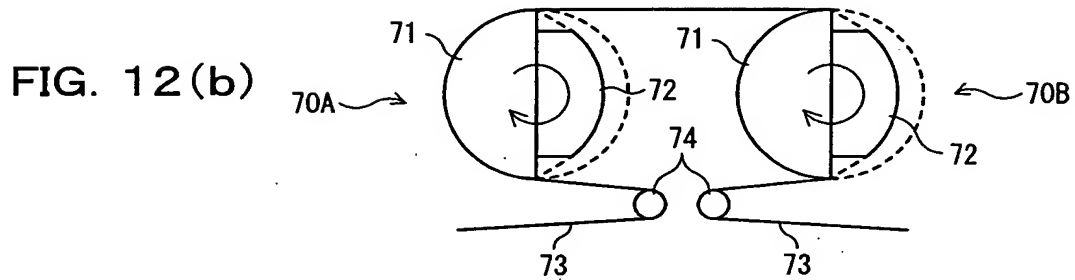
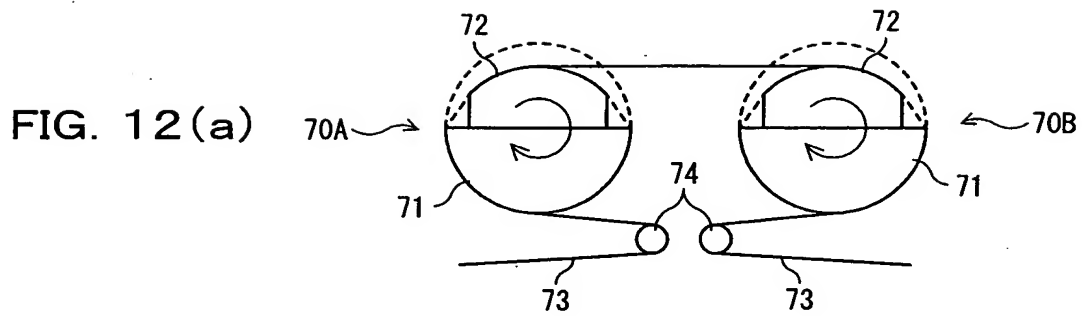
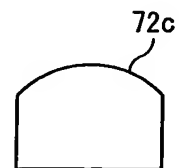
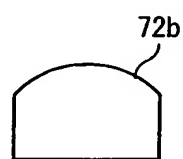
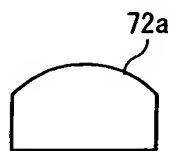
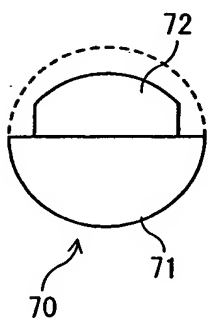


FIG. 13(a) FIG. 13(b) FIG. 13(c) FIG. 13(d)



INTERCHANGEABLE
SMALL-RADIUS BLOCKS

FIG. 14

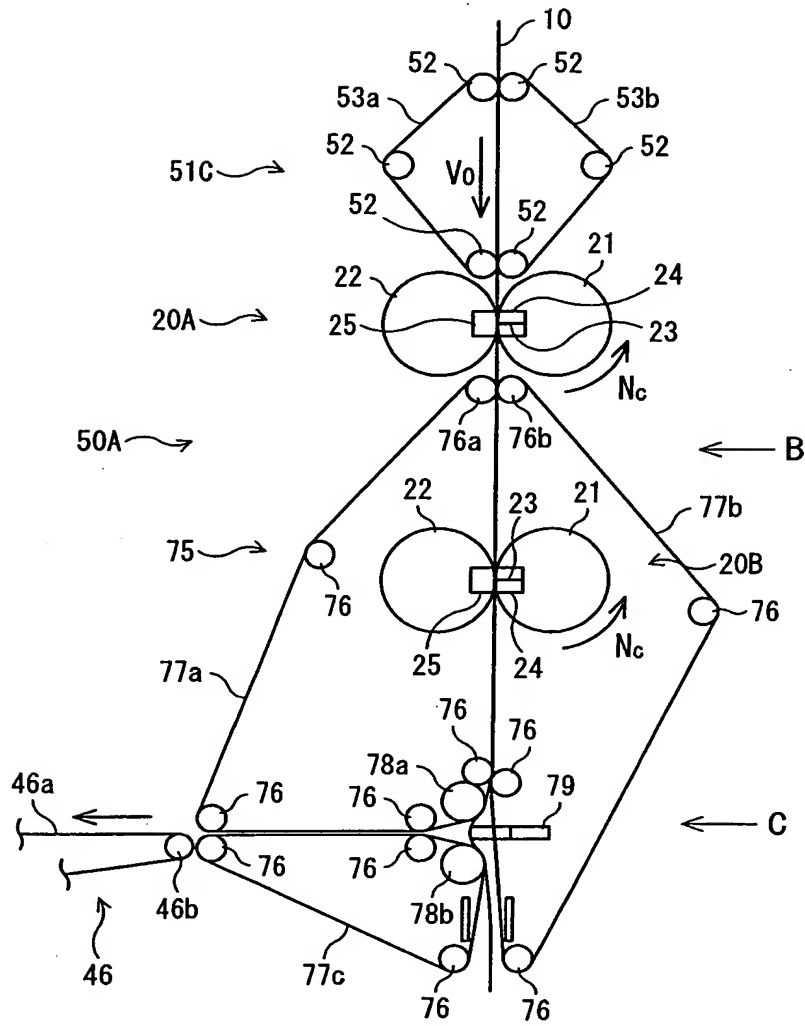


FIG. 15

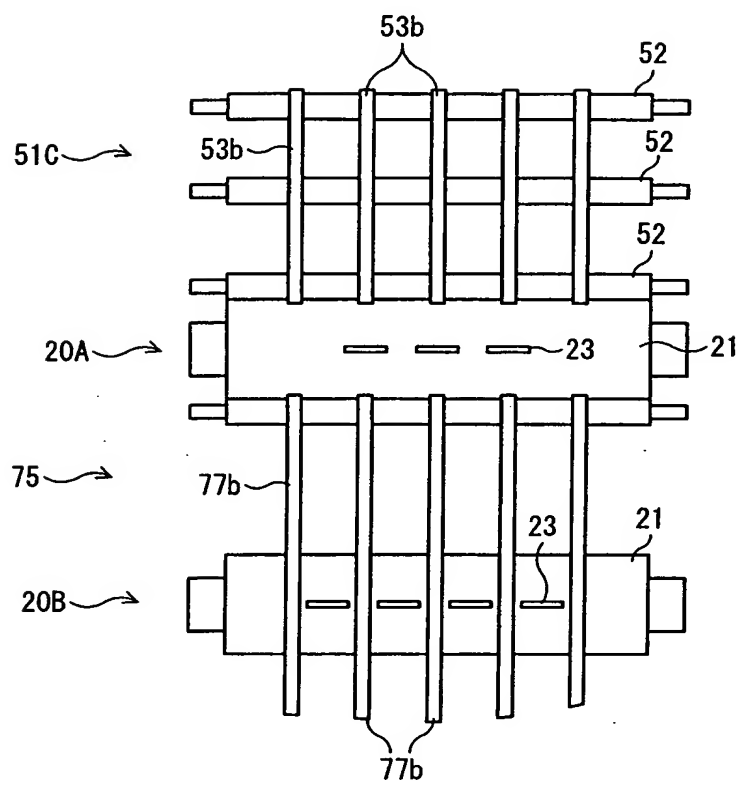


FIG. 16

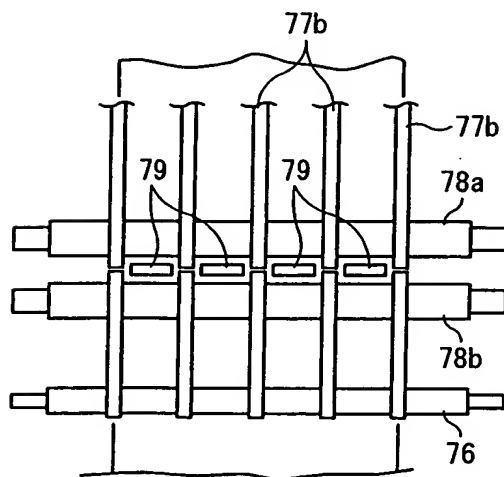


FIG. 17

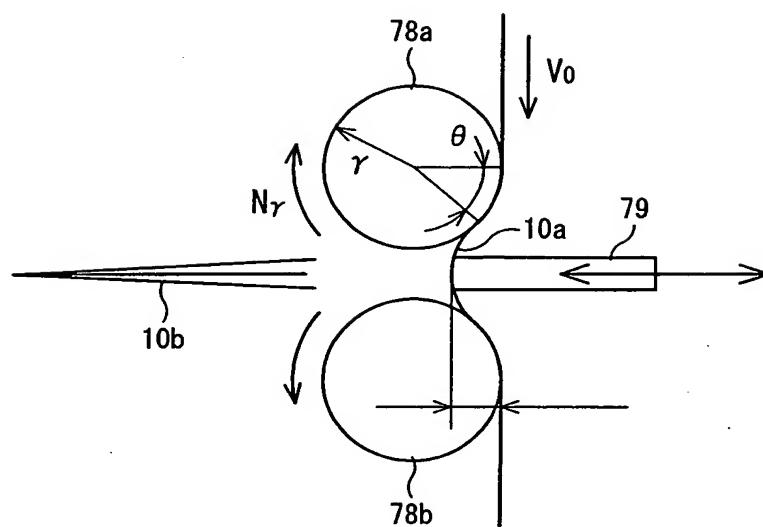


FIG. 18(a)

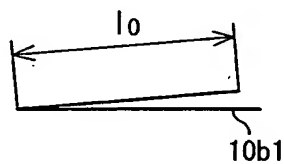


FIG. 18(b)

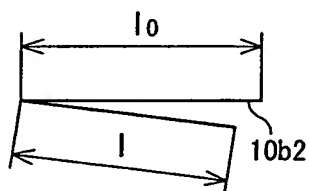


FIG. 18(c)



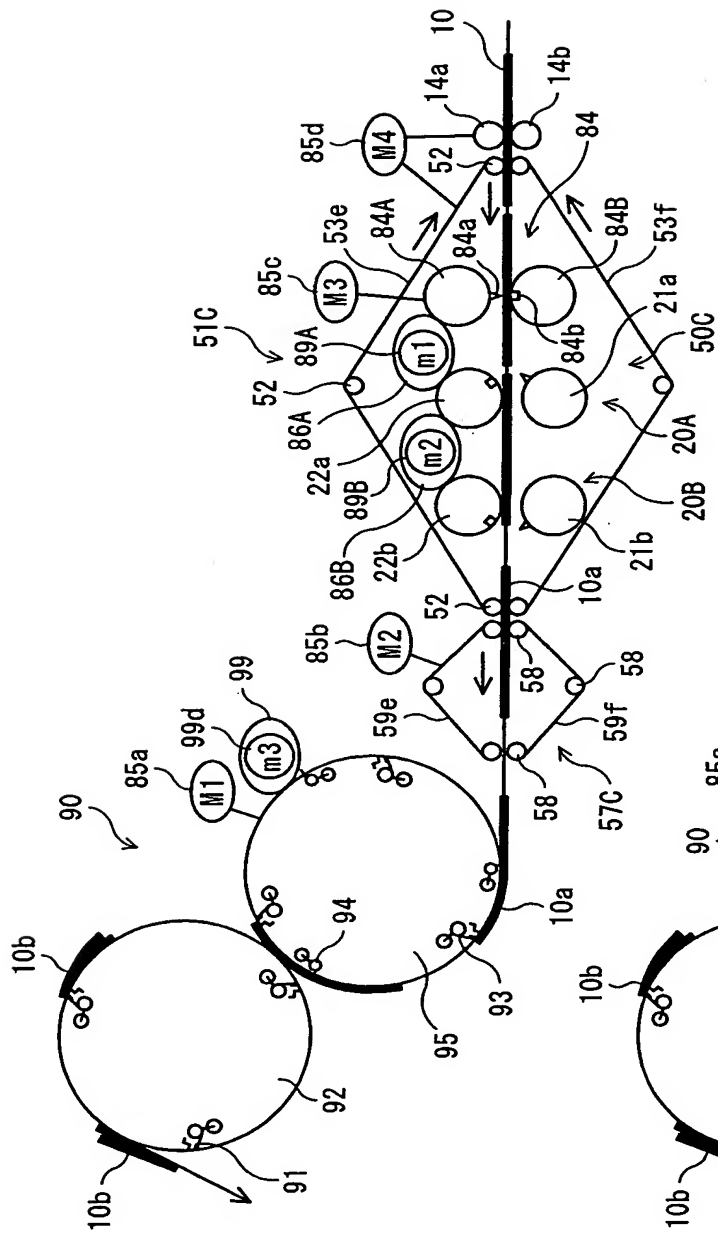


FIG. 19(a)

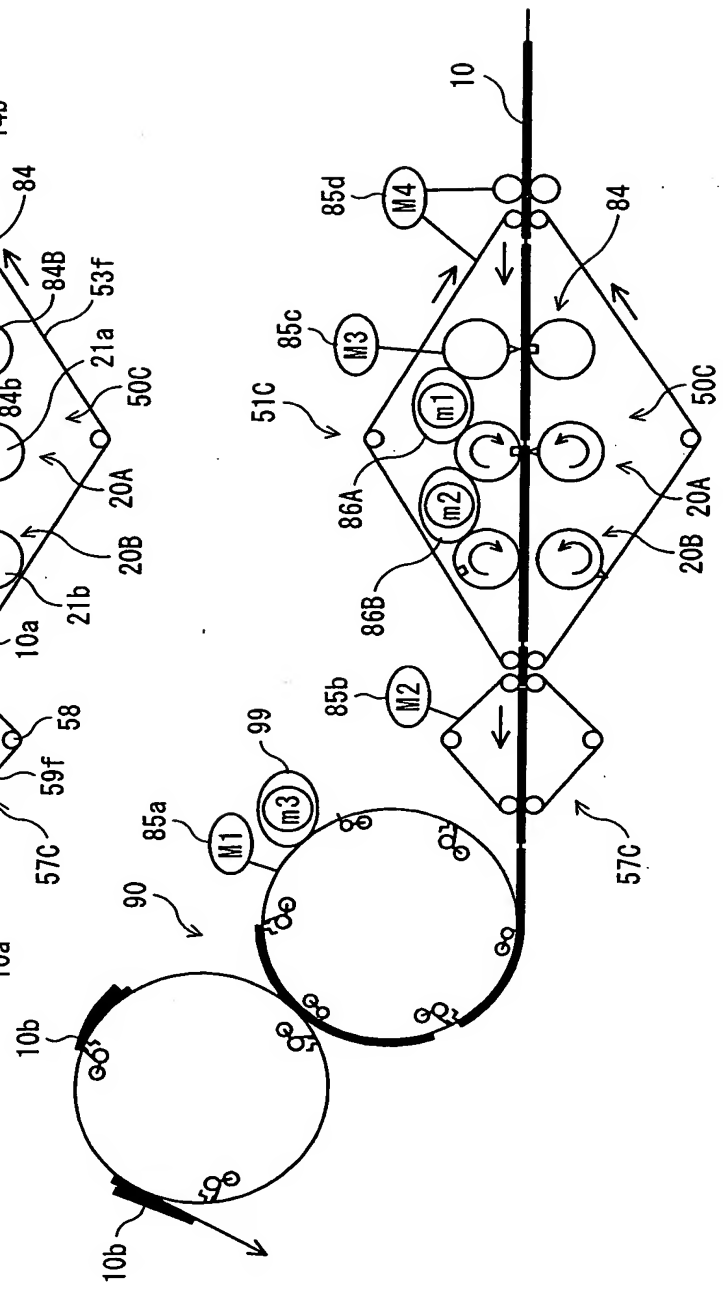


FIG. 19(b)

FIG. 20

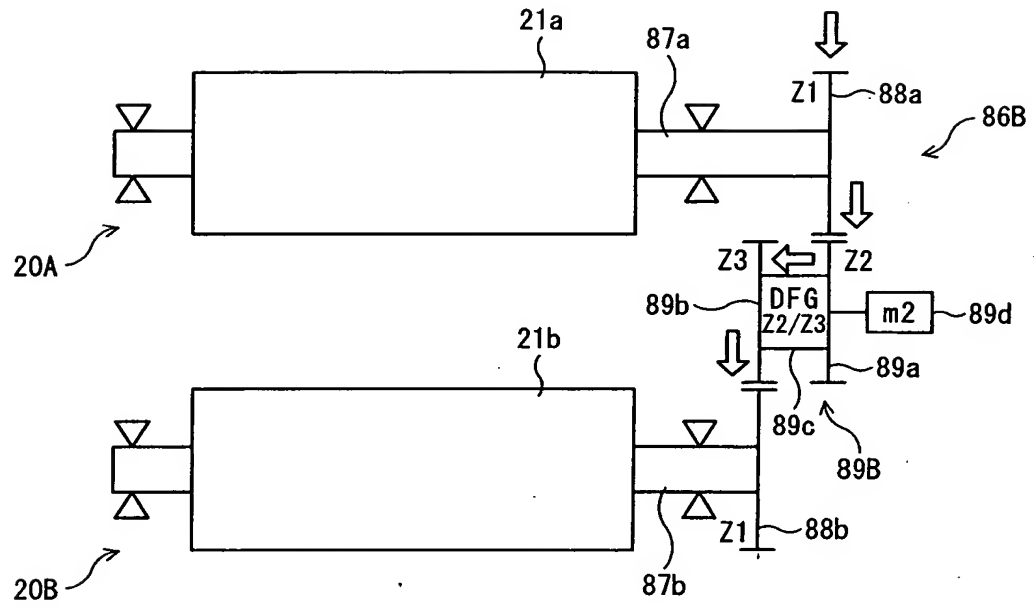


FIG. 21 (a)

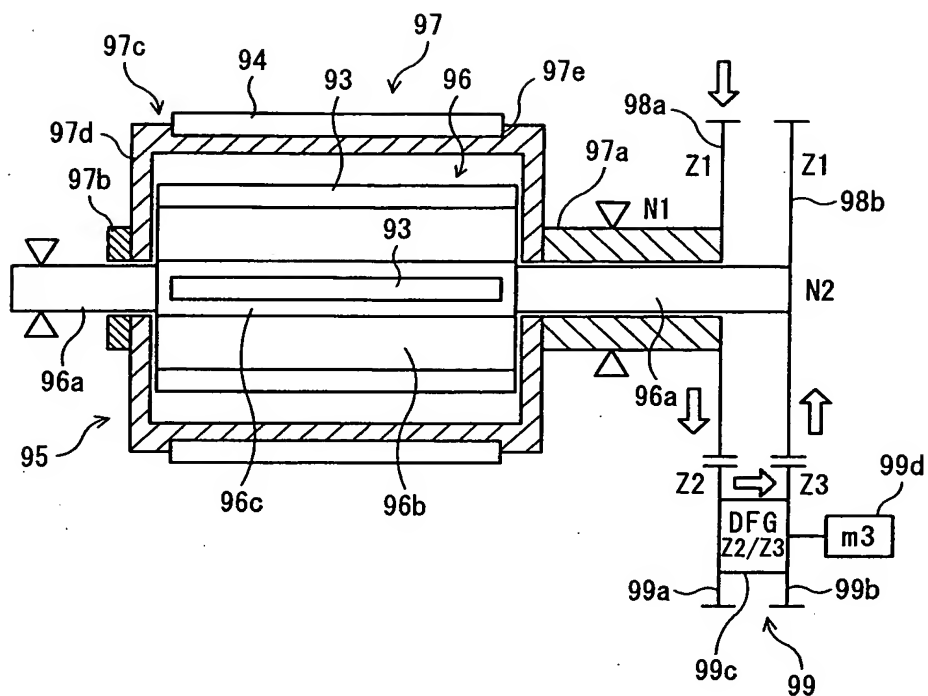


FIG. 21 (b)

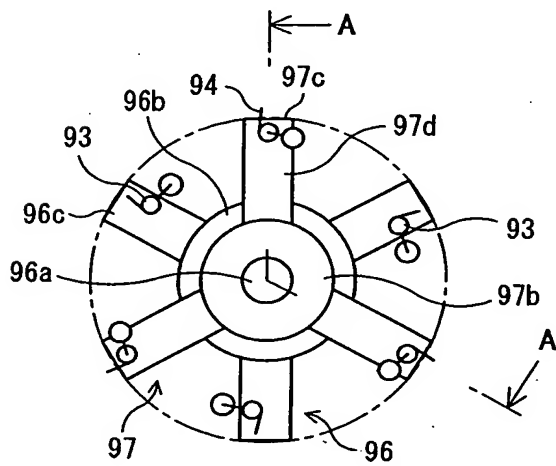


FIG. 21 (c)

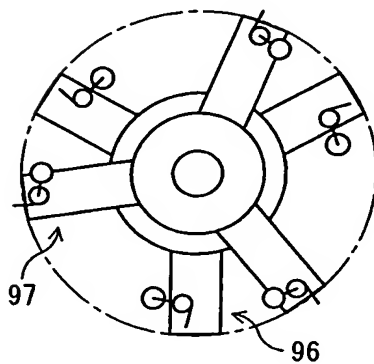


FIG. 22

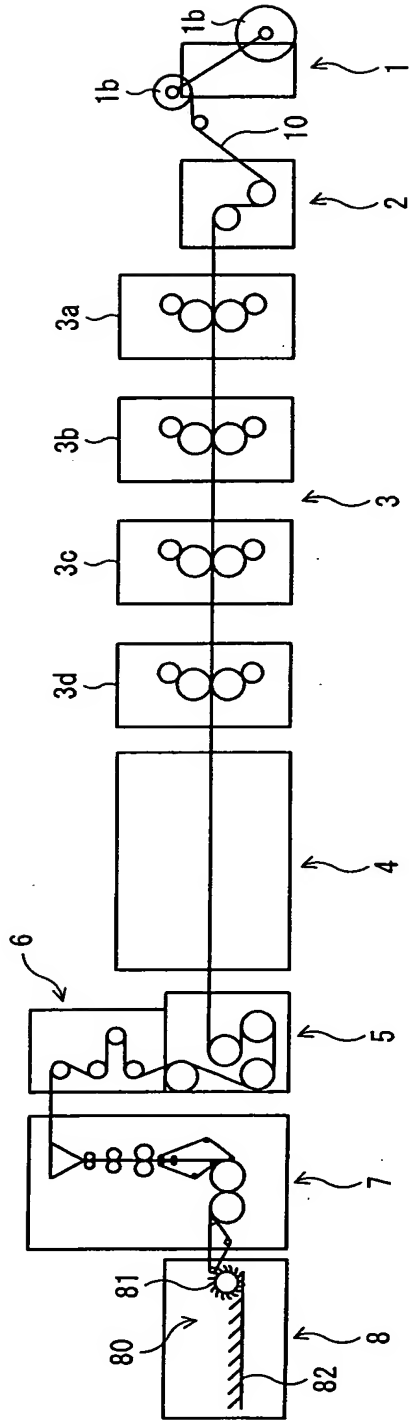


FIG. 23

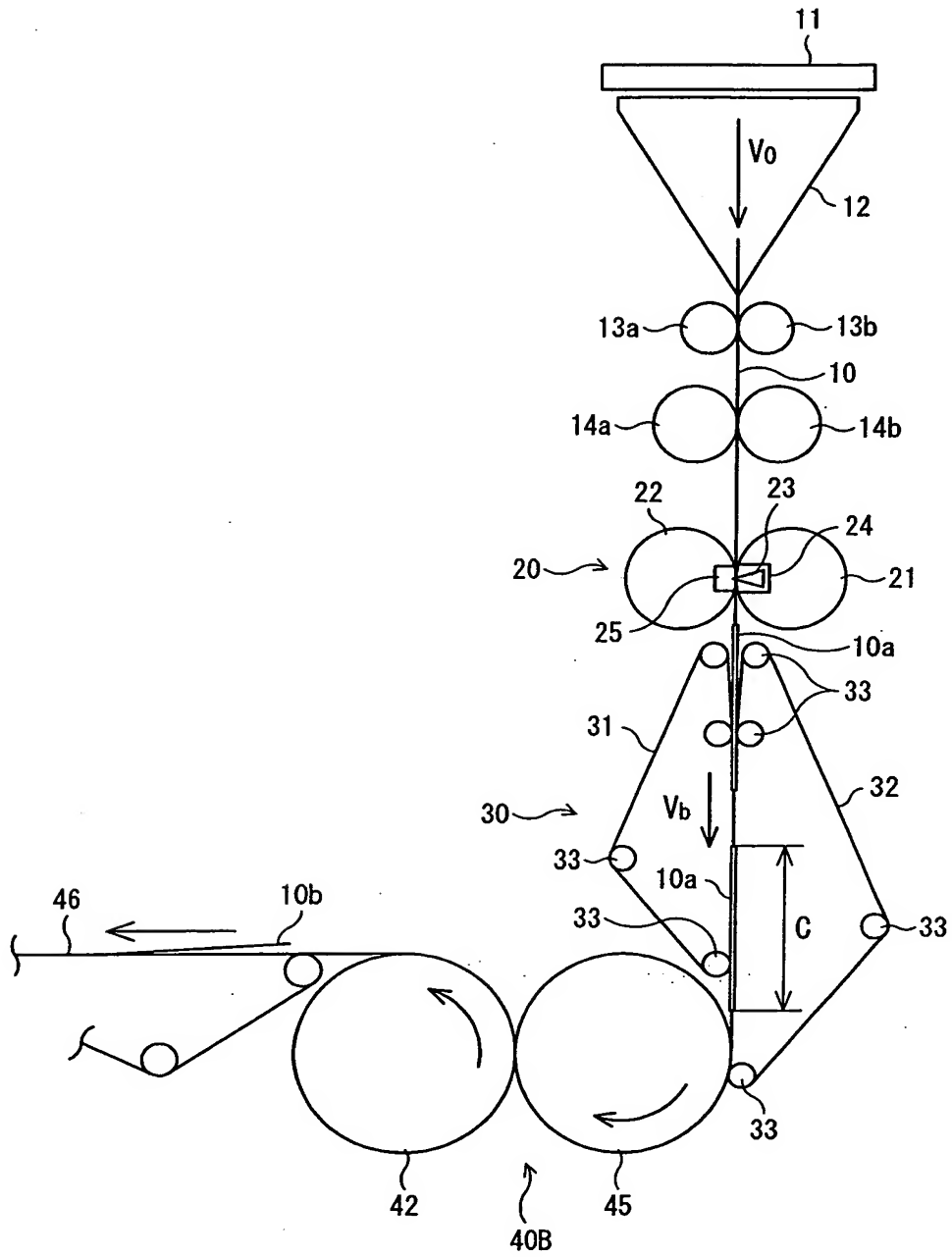


FIG. 24

